



America's Premier Sink Manufacturer

# Router Bit Recommendations

Gemstone Part No. Sink Draft	RouterBitsNow.com		Velepec		Amana		Whiteside	
	1/8" Radius	1/2" Radius	1/2" Radius	Bit Draft	3/8" Radius	Bit Draft	1/2" Radius	Bit Draft
<b>VANITY</b>								
1014 - (V/VO)		820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
1114 - (RV/LV)	11°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
OCT1215/1215 - (V/VO)	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1313/1616 - (V/VO)	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
C1316 - V	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1410 - (V/VO/RV)	8°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
1414 - UVG	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1416 - V	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1512 - (V/VO)	13°	820-1120	BR-995A20	20°	BR-995A20	20°	30-140TG	12-620
1513 - (V/VO)	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1514 - (V/VO/RV/RVOR)	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1518 - V	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1612 - (V/VO)	12°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
1613 - (UV/JUV/HVO)	10°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
1613 - VSO	7°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1711 - (UV/JUV/O)	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1712/1217 - (V/VO)	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1812 - (UV/JUV/HVO)	4°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1814 - (V/VO/EV/EVO)	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1914 - (V/VO)	10°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
2112 - (V/VO)	10°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
<b>SINGLES</b>								
1012 - ES	6°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1016 - S	6°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1318 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1411 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1507 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1515 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1815 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1824 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1517 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
N1616 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1616 - (S/ES/UES)	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1626 - UES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2116 - US	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2015 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2318 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2416 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2615 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2716 - US ADA	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2718 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
2818 - S	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
3217 - ES	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
<b>DOUBLES</b>								
2916 - US ADA	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1729/2917 - D	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1930 - DL	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1630/3016 - D	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
3118 - D	6°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
3218 - D	6°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
1324 - D	10°	820-1115	BR-995A15	15°	BR-995A15	15°	30-157TG	12-615
1723 - D	13°	820-1120	BR-995A20	20°	BR-995A20	20°	30-140TG	12-620
1523 - D	5°	820-1110	BR-995A10	10°	BR-995A10	10°	30-155TG	12-610
<b>SPECIALTY</b>								
2213 - (V/VO)	15°	820-1120	BR-995A20	20°	BR-995A20	20°	30-140TG	12-620
1311 - S	16°	820-1120	BR-995A20	20°	BR-995A20	20°	30-140TG	12-620

This chart is provided as a reference only. While this reference was provided in the interest of the fabricator, it is not guaranteed and the author(s) bears no responsibility for the final outcome. It is recommended that each bit be checked and qualified prior to any production. If an error or better recommendation is found, please contact jsmith@gemstones.com. Thank you very much.

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